If you are using a printed copy of this procedure, and not the on-screen version, then you <u>MUST</u> make sure the dates at the bottom of the printed copy and the on-screen version match.

The on-screen version of the Collider-Accelerator Department Procedure is the Official Version.

Hard copies of all signed, official, C-A Operating Procedures are kept on file in the C-A ESHQ

Training Office, Bldg. 911A.

C-A OPERATIONS PROCEDURES MANUAL

8.16.2 Operating the LINAC Cooling Tower System

Text pages 2 through 3

Hand Processed Changes

HPC No.	<u>Date</u>	Page Nos.	<u>Initials</u>
		<u> </u>	
		<u>Signature on File</u> Collider-Accelerator Departme	
	`	Comaci-Accelerator Departine	in Chairman Date

R. Grandinetti

8.16.2 Operating the LINAC Cooling Tower System

1. Purpose

To provide operating instructions to the Water Systems technicians for the operation of the LINAC cooling tower system.

2. Responsibilities

2.1 Water Systems Technicians start and stop this system.

3. <u>Prerequisites</u>

- 3.1 Startup None.
- 3.2 Shutdown Request permission from LINAC control.
- 3.3 Qualified and trained Water Systems technicians.

4. <u>Precautions</u>

- 4.1 Tower Do not reverse tower fan until fan has come to a complete stop. When switching fan from high speed to low speed, turn fan to off for a minimum of twenty seconds prior to placing in low speed.
- 4.2 Pumps Do not operate pumps without water or with valves closed.

5. Procedure

- 5.1 Verify that the tower basin is full.
- 5.2 Open suction and discharge valves on selected pump.
- 5.3 Roll pump shaft by hand.
- 5.4 Position tower diverting valve H.O.A switch to auto position.
- 5.5 Vent air from pump casing.
- 5.6 Turn on pump main and secondary circuit breakers.
- 5.7 Start pump at local start/stop station.
- 5.8 Check pump discharge pressure (60 psi) for normal operating pressure, observe the leak rate at packing, and adjust packing glands if necessary.

2

- 5.9 Restore alarms.
- 5.10 Turn on tower fan circuit breaker.
- 5.11 Start fan manually in forward, slow speed, and observe that the fan operates properly.
- 5.12 Place fan in automatic control.
- 5.13 For shutdown, turn tower fan to off, turn off pump, close suction and discharge valves, and secure alarms.

6. <u>Documentation</u>

None

7. References

7.1 LINAC flow diagram, C.T. Main Drawing #2484-402-MI.

8. Attachments

None